

SABIC® PPCOMPOUND 9310

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC® PPcompound 9310 is an elastomer-modified mineral filled Polypropylene for automotive interior applications. This grade has been designed to combine a good performance profile with light weight and good surface esthetics.

SABIC® PPcompound 9310 is a designated automotive grade.

IMDS ID: 590167988

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	25	dg/min	ISO 1133
Density ⁽¹⁾	960	kg/m ³	ISO 1183
Filler content	11	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	1.0	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile test			
Tensile modulus	1650	MPa	ISO 527/1A
stress at yield	21	MPa	ISO 527/1A
stress at break	16	MPa	ISO 527/1A
strain at break	50	%	ISO 527/1A
Flexural test			
Flexural modulus	1900	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
at 23 °C	10	kJ/m ²	ISO 180/1A
at 0 °C	6	kJ/m ²	ISO 180/1A
at -20 °C	4	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	58	°C	ISO 75
at 0.45 MPa (HDT/B)	112	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	93	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2 mm

(3) N.B.: No Break

