

# SABIC® PPCOMPOUND 9210

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 9210 is a Mineral Filled Modified Polypropylene for aesthetic interior applications. This material combines a high scratch resistance with high stiffness, good impact and high flow. The broad processing window enables application in complex shapes as often found in automotive interior.

SABIC® PPcompound 9210 is a designated automotive grade.

IMDS ID: 896587659

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
At 230 °C and 2.16 kg	20	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	980	kg/m³	ISO 1183
<b>Filler content</b>	12	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	0.9	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	1650	MPa	ISO 527/1A
Stress at break	15	MPa	ISO 527/1A
Strain at break	75	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	1850	MPa	ISO 178/1A
<b>Izod impact notched</b> <sup>(3)</sup>			
At 23 °C	30	kJ/m²	ISO 180/1A
At -20 °C	5	kJ/m²	ISO 180/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
At 1.80 MPa (HDT/A)	110	°C	ISO 75
At 0.45 MPa (HDT/B)	56	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	65	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

