

# SABIC® PP COMPOUND G3230AE

PP SHORT GLASS FIBER REINFORCED

## DESCRIPTION

SABIC® PPcompound G3230AE is a 30% short glass fiber reinforced Polypropylene for under-the-hood and structural applications. The base material is a PP homopolymer, optimized for low emission values. The glass fibres are chemically coupled to the PP matrix. This material has been designed to combine a good performance profile with fast processing.

SABIC® PPcompound G3230AE is a designated automotive grade.

IMDS ID: 325273910

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	12	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	1120	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	30	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	0.6	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	6500	MPa	ISO 527/1A
stress at break	97	MPa	ISO 527/1A
strain at break	3.7	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	6300	MPa	ISO 178/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	150	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	32	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

