

Escorene™ Ultra LD 713.93 Molding

Ethylene Vinyl Acetate Copolymer Resin

Product Description

Escorene Ultra LD 713.93 is a 14.4% vinyl acetate copolymer with very good toughness, high clarity and excellent processability. It is suitable for use in making molded articles, extruded profiles and compounds.

General

Availability ¹	▪ Asia Pacific	▪ Latin America	▪ North America
Additive	▪ Thermal Stabilizer: Yes		
Applications	▪ Compounding ▪ Flexible Hoses	▪ Profile Extrusion ▪ Tube Extrusion	

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.933 g/cm ³	0.933 g/cm ³	ExxonMobil Method
Melt Index (190°C/2.16 kg)	3.5 g/10 min	3.5 g/10 min	ASTM D1238
Vinyl Acetate Content	14.4 wt%	14.4 wt%	ExxonMobil Method
Peak Melting Temperature	190 °F	88 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	145 °F	63 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	800 psi	5.5 MPa	ASTM D638
Tensile Strength at Break	1500 psi	10 MPa	ASTM D638
Elongation at Yield	170 %	170 %	ASTM D638
Elongation at Break	750 %	750 %	ASTM D638
Flexural Modulus - 1% Secant	8700 psi	60 MPa	ASTM D790
Durometer Hardness			ASTM D2240
Shore A, 15 sec	83	83	
Shore D, 15 sec	33	33	

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Instrumented Dart Impact			ASTM D3763
-40°F (-40°C)	22 ft·lb	30 J	
73°F (23°C)	11 ft·lb	15 J	

