Product Information

Ultramid® B3WG10 BK00564 Polyamide 6



Product Description

This resin is a heat stabilized, 50% glass fiber reinforced PA6 injection molding compound offering excellent strength, stiffness, high temperature performance and dimensional stability. It is available in natural, black weather resistant and pigmented versions.

Applications

Ultramid B3WG10 BK00564 is generally recommended for applications such as power tool housings, cattle ear taggers, luggage frames, fans and pressure regulator housings.

| PHYSICAL | ISO Test Method | Property Value | |
|--|-----------------|----------------|-------------|
| Density, g/cm | 1183 | 1.56 | |
| Moisture, % | 62 | | |
| (50% RH) | | 1.4 | |
| (Saturation) | | 4.8 | |
| MECHANICAL | ISO Test Method | Dry | Conditioned |
| Tensile Modulus, MPa | 527 | | |
| 23C | | 16,700 | - |
| Tensile stress at break, MPa | 527 | | |
| 23C | | 225 | - |
| Tensile strain at break, % | 527 | | |
| 23C | | 2.5 | - |
| Flexural Strength, MPa | 178 | | |
| 23C | | 345 | - |
| Flexural Modulus, MPa | 178 | | |
| 23C | | 14,500 | - |
| IMPACT | ISO Test Method | Dry | Conditioned |
| Izod Notched Impact, kJ/m ² | 180 | | |
| 23C | | 15 | - |
| -40C | | 12 | - |
| Charpy Notched, kJ/m ² | 179 | | |
| 23C | | 15 | - |
| Charpy Unnotched, kJ/m ² | 179 | | |
| 23C | | 90 | - |
| THERMAL | ISO Test Method | Dry | Conditioned |
| Melting Point, C | 3146 | 220 | - |
| HDT A, C | 75 | 215 | - |
| HDT B, C | 75 | 220 | <u>-</u> |
| ELECTRICAL | ISO Test Method | Dry | Conditioned |
| Dielectric Strength, KV/mm | IEC 60243-1 | >1E13 | - |



