

Elastollan® 600 Series

Technical Bulletin

Polyester Type

The Elastollan® 600 Series of products listed below are products that are part of a new series of film grade polyester-based thermoplastic polyurethanes (TPU). These products are formulated for high transparency, low gel, relative ease of processing, and low yellowness index. As such, the Elastollan® 600 Series is specifically targeted for film and sheet applications, extruded profiles, blow molded parts, or other high end applications in extrusion. All grades exhibit excellent abrasion resistance, toughness and transparency. With respect to processing, they are generally easy to process and have a very wide processing window; in some cases as high as 25 to 30°F.

Along with these attributes, Elastollan® 688A10N and 695A15N conform to FDA food contact as described in book 21, section 177.2600 and 177.1680, for both wet and dry food contact applications respectively.

As with all TPU products, 600 Series grades must be dried before processing. The water content must be less than 0.03% before and during processing. The drying step is required to maintain a low moisture content until the product enters the processing equipment. The typical drying conditions should be 2-4 hours @ 175°-195°F (80°-90°C). These products can be stored for up to 1 year in the original container. Containers should be stored in a cool and dry area.

Physical Properties	Units	ASTM Method	688A10N	695A15N
Specific Gravity	gr./cm ³	D-792	1.21	1.23
Hardness	Shore A	D-2240	87±1	93±2
Tensile Strength	MPa psi	D-412	31.5 4568	37.5 5435
Tensile stress @ 100% Elongation	MPa psi	D-412	8.6 1250	11.8 1715
@ 300% Elongation	MPa psi	D-412	18.3 2660	24.4 3535
Elongation @ Break	%	D-412	600	510
Tear Strength	N/mm lb./in.	D-624 DIE C	123 235	135 795
Abrasion Resistance	mg (Loss)	D-1044 (Taber)	25	25

- The above values are shown as typical values and should not be used as specifications.
- Molded plaques 0.080" thick were cured 20 hours @ 100° C before testing.

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