PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

Marlex® HMN TR-938 / HMN TR-938G Polyethylene

MEDIUM DENSITY POLYETHYLENE (MDPE)

This medium density polyethylene resin is an ethylene-hexene copolymer tailored for rotational molding applications that require:

- Wide process window
- Excellent impact strength
- Good flow
- Excellent ESCR
- Durability and recyclability for sustainability

This resin is available in two physical forms:

- Pellet form - HMN TR-938
- 35 US mesh powder - HMN TR-938G

Typical applications for HMN TR-938 and HMN TR-938G include:

- Industrial waste containers and tanks
- Marine equipment
- Industrial tanks

This resin meets these specifications:

- ASTM D4976 - PE 223
- FDA 21 CFR 177.1520(c) 3.2a, - Use conditions B through H per 21 CFR 176.170(c) Table 2 for single use articles contacting food types I, II, IV-B, VI-A, VI-B, VII-B, and VIII. Repeated use articles contacting all food types defined in 21 CFR 176.170(c) Table 1. When contacting fatty foods of Types III, IV-A, V, VII-A, and IX described in Table 1, the finished articles are to have a volume of at least 18.9 liters (5 gallons).
- UL94HB yellow card per UL file E349283
- UL746C (f1) yellow card per UL file E349283
- FMVSS.302 burn test
- AS/NZS 4020:2005 (contact with drinking water)
- NSF / ANSI Standard 61 for potable water (CLD 23)
- AS/NZS 4766 (polyethylene water and chemical tanks)[4]
- Long term UV stabilization – ASTM 2565 (Cycle 1): Greater than UV-16

Nominal Physical Properties[1], [2]	English	SI	Method
Density	---	0.939 g/cm^3	ASTM D1505
Melt Index, 190 °C/2.16 kg	---	3.0 g/10 min	ASTM D1238
ESCR, Condition A (100 % Igepal), F_{50}	> 1,000 h	> 1,000 h	ASTM D1693
ESCR, Condition A (10 % Igepal), F_{50}	200 h	200 h	ASTM D1693
Durometer Hardness, Type D (Shore D)	60	60	ASTM D2240
Vicat Softening Temperature, Loading 1, Rate A	243 °F	117 °C	ASTM D1525
Brittleness Temperature, Type A, Type I specimen	-103 °F	-75 °C	ASTM D746
Melting Temperature	263 °F	128 °C	ASTM D3418
Crystallization Temperature	236 °F	113 °C	ASTM D3418
Rotational Molded Properties[1], [3]	**English**	**SI**	**Method**
Impact Strength, 1/8" (3.2 mm) thickness, -40 °C	70 ft·lb	95 J	ARM Impact
Impact Strength, 1/4" (6.35 mm) thickness, -40 °C	175 ft·lb	237 J	ARM Impact
Tensile Strength at Yield, 2 in/min, Type IV bar	2,500 psi	17 MPa	ASTM D638
Elongation at Break, 2 in/min, Type IV bar	700 %	700 %	ASTM D638
Flexural Modulus, Tangent - 16:1 span:depth, 0.5 in/min	120,000 psi	820 MPa	ASTM D790
Flexural Modulus, 1 % Secant - 16:1 span:depth, 0.5 in/min	95,000 psi	660 MPa	ASTM D790
Heat Deflection Temperature, 66 psi, Method A	144 °F	62 °C	ASTM D648
Heat Deflection Temperature, 264 psi, Method A	108 °F	42 °C	ASTM D648

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded.
2. The physical properties were determined on compression-molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.
3. Properties were measured on rotational molded samples with 1/8" (3.17 mm) average thickness, unless otherwise noted. The average peak internal air temperature during molding was above 400 °F.
4. Australian/New Zealand Standard™4766-Polyethylene storage tanks for water and chemicals – certified as base resin via SAI Global: License: PTS20134 through March 22, 2024.

Type Tested
AS/NZS 4766 2006 LicPST20134

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