

Akulon[®] Diablo HDT2500

(PA66+PA6)—GF35

35% Glass Reinforced, Heat Stabilized

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	0.9 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	11000 / 6500	MPa	ISO 527-1/-2
Stress at break	195 / 115	MPa	ISO 527-1/-2
Strain at break	3.2 / 7	%	ISO 527-1/-2
Flexural modulus	10500 / 6300	MPa	ISO 178
Flexural strength	290 / 175	MPa	ISO 178
Tensile modulus (200°C)	3200	MPa	ISO 527-1/-2
Stress at break (200°C)	60	MPa	ISO 527-1/-2
Strain at break (200°C)	9.6	%	ISO 527-1/-2
Charpy impact strength (+23°C)	80 / 85	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	60 / 60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11 / 16	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	9 / 9	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	240 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	258 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.4 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.5 / *	E-4/°C	ISO 11359-1/-2



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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
OTHER PROPERTIES	DRY / COND		
Water absorption	5 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1410 / –	kg/m³	ISO 1183
MATERIAL SPECIFIC PROPERTIES	DRY / COND		
Viscosity number	135 / *	cm³/g	ISO 307, 1157, 1628

