

Durethan® BKV15H2.0 DUS008

PA6—GF15

15% Glass Reinforced, Injection Molding, Heat Stabilized

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.5 / *	%	ISO 294-4
Molding shrinkage (normal)	0.8 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	6200 / 3100	MPa	ISO 527-1/-2
Stress at break	120 / 59	MPa	ISO 527-1/-2
Strain at break	2.4 / 12	%	ISO 527-1/-2
Flexural modulus	5700 / 2800	MPa	ISO 178
Flexural strength	195 / 100	MPa	ISO 178
Tensile modulus (200°C)	1640	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	40 / 100	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10 / <10	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	<10 / <10	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	<10 / 10	kJ/m²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	216 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10



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Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.75 / *	mm	IEC 60695-11-10
Glow Wire Flammability Index GWFI	675 / –	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	1.5 / –	mm	IEC 60695-2-12

OTHER PROPERTIES	DRY / COND		
Water absorption	8.5 / *	%	Sim. to ISO 62
Humidity absorption	2.6 / *	%	Sim. to ISO 62
Density	1230 / –	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2-6	h	
Residual moisture content	0.03-0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-290	°C	
Mold temperature	80-100	°C	

