

Durethan[®] BM29XH2.0EF

PA6—(GF+MD)30

30% Glass/Mineral Reinforced, Injection Molding, Heat Stabilized, Improved flow

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.45 / *	%	ISO 294-4
Molding shrinkage (normal)	0.65 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	6500 / 2900	MPa	ISO 527-1/-2
Stress at break	110 / 60	MPa	ISO 527-1/-2
Strain at break	3 / 20	%	ISO 527-1/-2
Flexural modulus	6400 / 3000	MPa	ISO 178
Flexural strength	180 / 100	MPa	ISO 178
Tensile modulus (200°C)	1610	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	35 / 60	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	30 / 35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10 / <10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	<10 / <10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	<10 / <10	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	210 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.4 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.9 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10



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Thickness tested	1.5 / *	mm	IEC 60695-11-10
ELECTRICAL PROPERTIES			
	DRY / COND		
Comparative tracking index	425 / –	V	IEC 60112
OTHER PROPERTIES			
	DRY / COND		
Water absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2.2 / *	%	Sim. to ISO 62
Density	1360 / –	kg/m³	ISO 1183
PROCESSING RECOMMENDATIONS			
	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	270–290	°C	
Mold temperature	80–100	°C	

