

# Novamid<sup>®</sup> 2430J

## PA6/66

Film Extrusion, Extrusion, Extrusion Grade, Food Contact Quality

| PROPERTIES                          | TYPICAL DATA      | UNIT               | TEST METHOD         |
|-------------------------------------|-------------------|--------------------|---------------------|
| <b>THERMAL PROPERTIES</b>           | <b>DRY / COND</b> |                    |                     |
| Melting temperature (10°C/min)      | 193 / *           | °C                 | ISO 11357-1/-3      |
| <b>OTHER PROPERTIES</b>             | <b>DRY / COND</b> |                    |                     |
| Humidity absorption                 | 3.5 / *           | %                  | Sim. to ISO 62      |
| Density                             | 1140 / –          | kg/m <sup>3</sup>  | ISO 1183            |
| <b>MATERIAL SPECIFIC PROPERTIES</b> | <b>DRY / COND</b> |                    |                     |
| Viscosity number                    | 246 / *           | cm <sup>3</sup> /g | ISO 307, 1157, 1628 |



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Viscosity–shear rate

