

Stanyl[®] TW200F5

PA46—GF25

25% Glass Reinforced, Heat Stabilized

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage [parallel]	0.6 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1.6 / *	%	Sim. to ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	8700 / 4900	MPa	ISO 527-1/-2
Tensile modulus (120°C)	4700 / –	MPa	ISO 527-1/-2
Tensile modulus (160°C)	4300	MPa	ISO 527-1/-2
Stress at break	195 / 110	MPa	ISO 527-1/-2
Stress at break (120°C)	105 / –	MPa	ISO 527-1/-2
Stress at break (160°C)	93	MPa	ISO 527-1/-2
Strain at break	3.5 / 8	%	ISO 527-1/-2
Strain at break (120°C)	7 / –	%	ISO 527-1/-2
Strain at break (160°C)	7	%	ISO 527-1/-2
Flexural modulus	8000 / 4600	MPa	ISO 178
Flexural strength	255 / 130	MPa	ISO 178
Charpy impact strength (+23°C)	59 / 100	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	54 / 66	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	9.5 / 17	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	8.7 / 8.6	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	280 / *	°C	ISO 75-1/-2



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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
OTHER PROPERTIES			
	DRY / COND		
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m³	ISO 1183

