

# Tepex<sup>®</sup> dynalite 401–C200(2)–FG290(6)/45%

## PA66–(GF+CF)63

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3K Carbon – Filament Glass core – PA66 consolidated composite laminate

The datasheet is valid for this specific composition only, the characteristics of composites depend on reinforcement level and fiber orientation. Non-standard thickness may alter some or all of these properties. The data listed here are given as average product properties and should not be used to establish specification limits nor used alone as basis of design. The underlying tests were conducted at room temperature and (where possible) with 2 mm specimen thickness. For tensile and flexural tests a specimen width of 25 mm was used and is highly recommended to achieve representative results.



PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>LAYUP</b>	<b>VALUE</b>		
Fiber	3K Carbon		
Weaving style	Twill 2/2		DIN ISO 9354
Area weight (dry fabric)	200	g/m <sup>2</sup>	DIN EN 12127
Weight rate (0°/90°)	50/50	%/%	
Fiber	E-Glass 204 tex		
Weaving style	Twill 2/2		DIN ISO 9354
Area weight (dry fabric)	290	g/m <sup>2</sup>	DIN EN 12127
Weight rate (0°/90°)	50/50	%/%	
Polymer	Polyamide 6.6 (PA66)		
Fiber volume content	45	vol.-%	nominal
Laminate thickness	2	mm	nominal
Thickness per layer	0.25	mm	nominal
<b>MECHANICAL PROPERTIES</b>	<b>DRY / COND</b>		
Flexural Modulus	34 / –	GPa	ISO 14125



Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Flexural Strength	640 / –	MPa	ISO 14125
THERMAL PROPERTIES		DRY / COND	
Density	1690 / –	kg/m³	ISO 1183
Melting temperature (10°C/min)	260 / *	°C	ISO 11357–1/–3

