

Pocan[®] BF4235

PBT—GF30 FR(17)

30% Glass Reinforced, Injection Molding, Flame Retardant

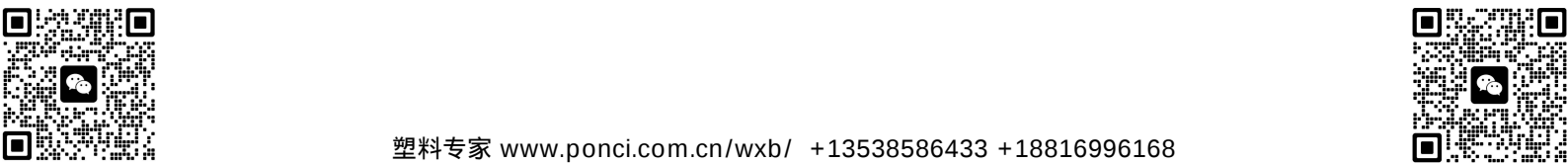
PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		VALUE	
Melt volume—flow rate	14	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.1	%	ISO 294—4
Molding shrinkage (parallel)	0.4	%	ISO 294—4
MECHANICAL PROPERTIES		VALUE	
Tensile modulus	11000	MPa	ISO 527—1/—2
Stress at break	135	MPa	ISO 527—1/—2
Strain at break	2.1	%	ISO 527—1/—2
Flexural modulus	10500	MPa	ISO 178
Flexural strength	210	MPa	ISO 178
Flexural strain at flexural strength	2.6	%	ISO 178—A
Charpy impact strength (+23°C)	50	kJ/m ²	ISO 179/1eU
Charpy impact strength (−30°C)	50	kJ/m ²	ISO 179/1eU
Izod impact strength (+23°C)	45	kJ/m ²	ISO 180/1U
Izod impact strength (−30°C)	45	kJ/m ²	ISO 180—1U
THERMAL PROPERTIES		VALUE	
Melting temperature (10°C/min)	225	°C	ISO 11357—1/—3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75—1/—2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75—1/—2
Coeff. of linear therm. expansion (parallel)	0.2	E−4/°C	ISO 11359—1/—2



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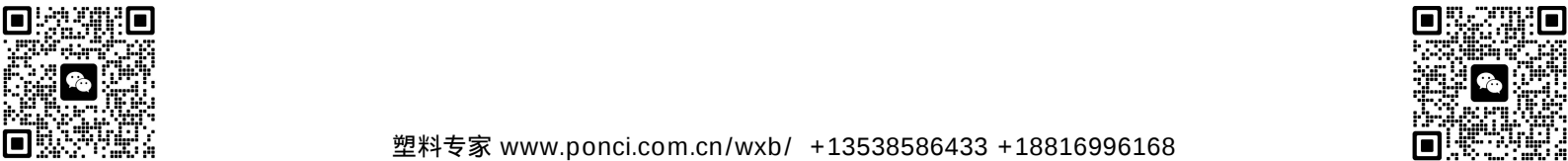
PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (normal)	0.9	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	32	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.75	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	725	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	0.75	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	725	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	1.5	mm	IEC 60695-2-13
Glow Wire Ignition Temperature GWIT	725	°C	IEC 60695-2-13
GWIT (Thickness (3) tested)	3	mm	IEC 60695-2-13

ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	4	—	IEC 62631-2-1
Relative permittivity (1 MHz)	3.9	—	IEC 62631-2-1
Dissipation factor (100 Hz)	50	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	160	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	29	kV/mm	IEC 60243-1
Comparative tracking index	200	V	IEC 60112
Comparative tracking index (PLC)	2	class	UL 746A



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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
OTHER PROPERTIES			
	VALUE		
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1660	kg/m³	ISO 1183
PROCESSING RECOMMENDATIONS			
	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	240–260	°C	
Mold temperature	80–100	°C	



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Viscosity—shear rate

