

Pocan[®] C3230XF

(PBT+PC)—GF30

30% Glass Reinforced, Injection Molding, Improved flow, Excellent Surface Properties, Low Warpage

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		VALUE	
Melt volume—flow rate	25	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (normal)	0.6	%	ISO 294-4
Molding shrinkage (parallel)	0.4	%	ISO 294-4
MECHANICAL PROPERTIES		VALUE	
Tensile modulus	7500	MPa	ISO 527-1/-2
Stress at break	95	MPa	ISO 527-1/-2
Strain at break	2.6	%	ISO 527-1/-2
Flexural modulus	7400	MPa	ISO 178
Flexural strength	155	MPa	ISO 178
Flexural strain at flexural strength	2.7	%	ISO 178-A
Charpy impact strength (+23°C)	45	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	50	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	11	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7.5	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	45	kJ/m ²	ISO 180/1U
Izod impact strength (-30°C)	45	kJ/m ²	ISO 180-1U
THERMAL PROPERTIES		VALUE	
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	120	°C	ISO 75-1/-2



Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10

ELECTRICAL PROPERTIES	VALUE		
Comparative tracking index	200	V	IEC 60112

OTHER PROPERTIES	VALUE		
Density	1430	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250-270	°C	
Mold temperature	80-100	°C	

