

Pocan[®] ECOT3220

(PBT+PET)—GF20

20% Glass Reinforced, Injection Molding, Excellent Surface Properties, Recycled Content

Sustainability

Mass balanced
Recycled based

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
Melt volume—flow rate	15	cm ³ /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294-4
Molding shrinkage (parallel)	0.4	%	ISO 294-4
MECHANICAL PROPERTIES			
Tensile modulus	7500	MPa	ISO 527-1/-2
Stress at break	120	MPa	ISO 527-1/-2
Strain at break	3.2	%	ISO 527-1/-2
Flexural modulus	7500	MPa	ISO 178
Flexural strength	195	MPa	ISO 178
Flexural strain at flexural strength	3.5	%	ISO 178-A
Charpy impact strength (+23°C)	40	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	6	kJ/m ²	ISO 179/1eA
Izod impact strength (+23°C)	35	kJ/m ²	ISO 180/1U
Izod impact strength (-30°C)	35	kJ/m ²	ISO 180-1U



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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
THERMAL PROPERTIES		VALUE	
Temp. of deflection under load (1.80 MPa)	195	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.9	E-4/°C	ISO 11359-1/-2
ELECTRICAL PROPERTIES		VALUE	
Comparative tracking index	225	V	IEC 60112
OTHER PROPERTIES		VALUE	
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1470	kg/m³	ISO 1183
PROCESSING RECOMMENDATIONS		VALUE	
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260-280	°C	
Mold temperature	80-100	°C	

