

Arnitel[®] XG01JK

TPC-ET

Extrusion Grade

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	4.3	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
MECHANICAL PROPERTIES			
	VALUE		
Shore A Hardness (3s)	88	—	ISO 868
Tensile modulus	60	MPa	ISO 527-1/-2
Stress at break	10.6	MPa	ISO 527-1/-2
Nominal strain at break	440	%	ISO 527-1/-2
Stress at 10% strain	3.5	MPa	ISO 527-1/-2
Stress at 100% strain	5.3	MPa	ISO 527-1/-2
THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	195	°C	ISO 11357-1/-3
ELECTRICAL PROPERTIES			
	VALUE		
Volume resistivity	8.3E10	Ohm*m	IEC 62631-3-1
Electric strength	19.8	kV/mm	IEC 60243-1
OTHER PROPERTIES			
	VALUE		
Density	1130	kg/m ³	ISO 1183
Water absorption	0.2	%	Sim. to ISO 62
Humidity absorption	0.65	%	Sim. to ISO 62

