

PRODUCT INFORMATION

Standard Grade

KOCETAL[®] K500BK

Kocetal K500 is an easy flow grade for use to hard-to-fill mold and mechanical thin-wall part.

Property	Test Method	Units	Value
Physical			
Melt Index	ASTM D1238	g/10min	15.0
Specific Gravity	ASTM D792	-	1.41
Shrinkage	ASTM D955	%	2.0
Water Absorption 23°C, Equilibrium 60%RH	ASTM D570	%	0.22
Thermal			
Melting Point	ASTM D1525	°C	166
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		°C	158
HDT/A 1.82 MPa (18.6 kg/cm ²)		°C	110
Vicat Softening Temperature	ASTM D1525	°C	162
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁵ cm/cm·°C	13
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23°C	ASTM D638	MPa (kg/cm ²)	65 (660)
Tensile Elongation 23°C	ASTM D638	%	40
Flexural Strength 23°C	ASTM D790	MPa (kg/cm ²)	93 (950)
Flexural Modulus 23°C	ASTM D790	MPa (kg/cm ²)	2,600 (26,500)
Notched Izod Impact Strength 23°C	ASTM D256	J/m (kg cm/cm)	60 (6.1)
Rockwell Hardness M scale	ASTM D785	-	80
Electrical			
Surface Resistivity	ASTM D257	× 10 ¹⁶ Ω	1
Volume Resistivity	ASTM D257	× 10 ¹⁴ Ω cm	1
Dielectric Strength	ASTM D149	kV/mm	19
Dielectric Constant	ASTM D150	-	3.7
Dielectric Dissipation FactorConstant 10 ⁶ Hz	ASTM D150	-	0.006



KOLON PLASTICS, Inc.

