

PRODUCT INFORMATION

Impact Resistant Grade

KOPA[®] KN133HIPolyamide 6 Compound resin,
Impact -resistant

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.1
Shrinkage	ASTM D955	%	1.8 ~ 2.0
Water Absorption 23℃, Equilibrium 60%RH	ASTM D570	%	1.3
Thermal			
Melting Point	ASTM D3418	℃	215
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		℃	160
HDT/A 1.82 MPa (18.6 kg/cm ²)		℃	65
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁴ cm/cm·℃	1
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23℃	ASTM D638	MPa (kg/cm ²)	49(500)
Tensile Elongation 23℃	ASTM D638	%	90
Flexural Strength 23℃	ASTM D790	MPa (kg/cm ²)	88(900)
Flexural Modulus 23℃	ASTM D790	MPa (kg/cm ²)	1960(20000)
Notched Izod Impact Strength 23℃	ASTM D256	J/m (kg·cm/cm)	295(30)
Rockwell Hardness R scale	ASTM D785	g/cc	115
Electrical			
Arc Resistance	ASTM D495	sec	125
Dielectric Constant	ASTM D150	10 ⁶ Hz	3.2
Dielectric Strength	ASTM D149	KV/mm	20

**KOLON PLASTICS, Inc.**