

PRODUCT INFORMATION

Hybrid Grade

KOPA[®] KN135HB40BL

Polyamide 6 Compound resin,
HYBRID, high thermal resistant, dimensionally stable

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.42
Shrinkage	ASTM D955	%	0.1-0.3
Water Absorption 23 °C, Equilibrium 60%RH	ASTM D570	%	0.03
Thermal			
Melting Point	ASTM D3418	°C	220
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		°C	210
HDT/A 1.82 MPa (18.6 kg/cm ²)		°C	203
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁴ cm/cm·°C	0.4
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23 °C	ASTM D638	MPa (kg/cm ²)	128(1300)
Tensile Elongation 23 °C	ASTM D638	%	5
Flexural Strength 23 °C	ASTM D790	MPa (kg/cm ²)	200(2050)
Flexural Modulus 23 °C	ASTM D790	MPa (kg/cm ²)	7610(78000)
Notched Izod Impact Strength 23 °C	ASTM D256	J/m (kg cm/cm)	65(7)
Rockwell Hardness R scale	ASTM D785	g/cc	120
Electrical			
Arc Resistance	ASTM D495	sec	136
Dielectric Constant	ASTM D150	10 ⁶ Hz	3.5
Dielectric Strength	ASTM D149	KV/mm	22

**KOLON PLASTICS, Inc.**