

PRODUCT INFORMATION

Glass fiber reinforced Grade

KOPA[®] KN333G25BL

Polyamide 66 Compound resin

Glass fiber reinforced grade

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.32
Shrinkage	ASTM D955	%	0.4~0.7
Water Absorption 23℃, Equilibrium 60%RH	ASTM D570	%	0.4
Thermal			
Melting Point	ASTM D3418	℃	255
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		℃	250
HDT/A 1.82 MPa (18.6 kg/cm ²)		℃	247
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁵ cm/cm·℃	0.2
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23℃	ASTM D638	kg/cm ²	184(1800)
Tensile Elongation 23℃	ASTM D638	%	7
Flexural Strength 23℃	ASTM D790	kg/cm ²	255(2500)
Flexural Modulus 23℃	ASTM D790	kg/cm ²	7245(71000)
Notched Izod Impact Strength 23℃	ASTM D256	kg·cm/cm	98(10)
Rockwell Hardness R scale	ASTM D785	g/cc	121
Electrical			
Arc Resistance	ASTM D495	sec	135
Dielectric Constant	ASTM D150	10 ⁶ Hz	3.6
Dielectric Strength	ASTM D149	KV/mm	21



KOLON PLASTICS, Inc.

