

Product Information

Impact Resistance Grade

KOPA[®] KN3 Series

KOPA[®] KN3 Series is a thermoplastic resin NYLON 66 with excellent mechanical, thermal and electrical properties. It finds wide application in the production of automotive, electrical and industrial parts and components, because it has a long-term heat resistance and excellent mechanical strength, It is suitable for use in internal and external parts.

KOPA[®] KN333HI2

Impact -resistant, Polyamide66 Compound resin

Properties	Test Method	Unit	Typical Value
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Physical

Specific Gravity		ISO 1183	-	1.12
Filler Contents		ISO 1172	%	-
Shrinkage	Flow/Transverse	ISO 294	%	2.09/2.18
Water Absorption	23°C,H ₂ O, 24hr	ISO 62	%	2.18

Mechanical

Tensile Strength	23°C	ISO 527	MPa	60
Tensile Elongation	23°C	ISO 527	%	60
Flexural Strength	23°C	ISO 178	MPa	75
Flexural Modulus	23°C	ISO 178	MPa	2,000
Notched Charpy Impact Strength	23°C	ISO 179/1eA	kJ/m ²	25
Rockwell Hardness		ISO 2039-2	R scale	101

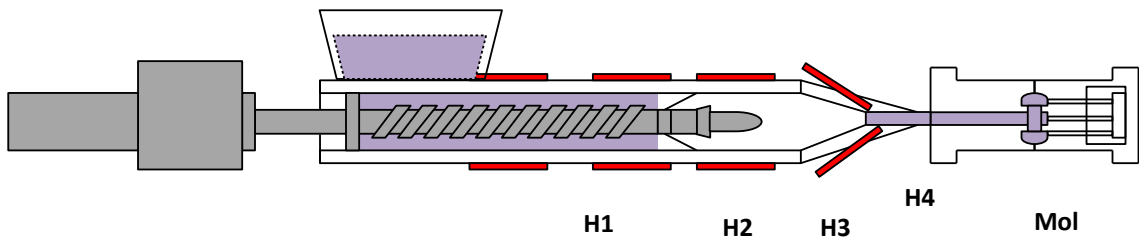
Thermal

Melting Point		ISO 11357-1	°C	255
Heat Deflection Temperature		ISO 75		
	0.45 MPa		°C	
	1.8 MPa		°C	73.9
Flammability(0.8mm)		UL94		HB

Electrical

Comparative Tracking Index(CTI)	IEC 60112	Volts	
Volume Resistivity	IEC 60093	Ohm·cm	
Surface Resistivity	IEC 60093	Ohm	

Processing Guide (Injection Molding)



	H1	H2	H3	H4
Cylinder Temperature(°C)	250	260	265	270
Mold Temperature(°C)	60~80			
Processing Moisture Contents(%)	≤0.05			
Pre-drying	Dehumidified Dryer, 80~100°C, 4~5hr			

