

KompoGTe[®] LE1G30BL1

Injection Molding , PP LFT +GF 30%

Application

Auto (Window Motor Housing, Arm Rest)

Properties	Measurement condition	Test Method	Unit	Typical value
Physical				
GF Contents		ASTM D2584	wt. %	30
Color		-	-	Black
Density		ASTM D792	-	1.11
Shrinkage		ASTM D955	%	0.3 ~ 0.50
Mechanical				
Tensile Strength at Break (3.2mm)	50 mm/min	ASTM D638	MPa	135
Flexural Strength (6.4mm)	10 mm/min	ASTM D790	MPa	155
Flexural Modulus (6.4mm)	10 mm/min	ASTM D790	MPa	6,470
Izod Impact Strength (6.4mm)		ASTM D256		
(Notched)	23 ℃		J/m	205
Thermal				
Melting Point	20 ℃/min	ASTM D3418	℃	163
Heat Deflection Temperature	1.8 MPa	ASTM D648	℃	160
Flammability (0.8mm)		UL94	Class	HB

※ 1Mpa = 10.197162 Kgf/cm², 1J/m = 0.10197 Kgf·cm/cm, (Test specimen Thickness)

Processing Guide (Injection Molding)

Drying Temperature(℃)	80 ~ 90			
Drying Time(hr)	2 ~ 4			
Processing Moisture Contents(%)	≤ 0.1			
Cylinder Temperature(℃)	Nozzle	Front	Middle	Rear
	230 ~ 250	230 ~ 250	220 ~ 240	200 ~ 220
Mold Temperature(℃)	40 ~ 80			

