

PRODUCT INFORMATION

Extrusion Grade 63D

KOPEL[®] KP3363HR

Polyester Elastomer Resin, Extrusion Grade 63D

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.23
Melt Index 230 °C * 2160g	ASTM D1238	g/10min	18
Shrinkage	ASTM D955	%	1.3
Water Absorption 23 °C, Equilibrium 60%RH	ASTM D570	%	0.3
Thermal			
Melting Point	ASTM D3418	°C	210
Heat Deflection Temperature under Load HDT/A 0.45 MPa (4.6 kg/cm ²)	ASTM D648	°C	65
Solenoid Brittle Point	ASTM D746	°C	<-70
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23 °C	ASTM D638	kg/cm ²	370
Tensile Elongation 23 °C	ASTM D638	%	540
Flexural Modulus 23 °C	ASTM D790	kg/cm ²	4,460
Notched Izod Impact Strength 23 °C	ASTM D256	kg cm/cm	N/B
-40 °C	ASTM D256	kg cm/cm	12
Hardness, Durometer	ASTM D2240	SHORE D-Type	63
CS-17 Taber Abrasion	ASTM D1044	mg/1,000 cycles	7
Volume Resistance	ASTM D257	%	10 ¹⁵

**KOLON PLASTICS, Inc.**