

PRODUCT INFORMATION

Special Grade

SPE SIN[®] KP515G30WBL

PBT Compound resin,

High elastic, whether resistant

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.52
Shrinkage	ASTM D955	%	0.3-0.5
Water Absorption 23℃, Equilibrium 60%RH	ASTM D570	%	0.05
Thermal			
Melting Point	ASTM D3418	℃	223
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 0.45 MPa (4.6 kg/cm ²)		℃	220
HDT/A 1.82 MPa (18.6 kg/cm ²)		℃	205
Coeff. Of Linear Thermal Expansion	ASTM D696	× 10 ⁻⁴ cm/cm·℃	0.4
Flammability	UL 94		HB
Mechanical			
Tensile Strength 23℃	ASTM D638	MPa (kg/cm ²)	142(1450)
Tensile Elongation 23℃	ASTM D638	%	5
Flexural Strength 23℃	ASTM D790	MPa (kg/cm ²)	216(2200)
Flexural Modulus 23℃	ASTM D790	MPa (kg/cm ²)	8346(85100)
Notched Izod Impact Strength 23℃	ASTM D256	J/m (kg cm/cm)	98(10)
Rockwell Hardness R scale	ASTM D785	g/cc	125
Electrical			
Arc Resistance	ASTM D495	sec	110
Dielectric Constant	ASTM D150	10 ⁶ Hz	3.7
Dielectric Strength	ASTM D149	KV/mm	27



KOLON PLASTICS, Inc.

