

SPESIN[®] KP515G40BK

PBT/PET + GF 40%, Black color, Injection Molding, Weather resistance

Application

Auto(Wiper blade)

Properties	Measurement condition	Test Method	Unit	Typical value
Physical				
Density		ASTM D792	-	1.63
Shrinkage		ASTM D955	%	0.4~0.9
Water Absorption	23℃, H ₂ O, 24hr	ASTM D570	%	0.07
Mechanical				
Tensile Strength at Break	(3.2mm) 5 mm/min	ASTM D638	MPa	150
Elongation at Break	(3.2mm) 5 mm/min	ASTM D638	%	5
Flexural Strength	(3.2mm) 5 mm/min	ASTM D790	MPa	240
Flexural Modulus	(3.2mm) 5 mm/min	ASTM D790	MPa	11,000
Izod Impact Strength	(6.4mm)	ASTM D256		
(Notched)	23 ℃		J/m	100
	-30 ℃		J/m	-
Thermal				
Melting Point	20 ℃/min	ASTM D3418	℃	255
Heat Deflection Temperature	1.82 MPa	ASTM D648	℃	210
Coefficient of linear expansion		ASTM D696	× 10 ⁻⁴ cm/cm·℃	-
Flammability	(0.8mm)	UL94	Class	HB
Electrical				
Comparative Tracking Index (CTI)		UL 746 A	PLC	-
Dielectric Strength	(1mm)	IEC 60243	kV/mm	-
Volume Resistivity		IEC 60093	Ω·cm	-
Surface Resistivity		IEC 60093	Ω/sq	-



Processing Guide (Injection Molding)

Drying Temperature(℃)	100~120	(Dehumidifying Dryer)			
Drying Time(hr)	3~5				
Processing Moisture Contents(%)	≤ 0.04				
Cylinder Temperature(℃)	Nozzle	Front	Middle	Rear	
	250~280	255~285	250~275	240~265	
Mold Temperature(℃)	60~100				

