Mitsubishi Engineering-Plastics Corp.

NOVADURAN™ 5010R8 L

Mitsubishi Engineering-Plastics Corp - Polybutylene Terephthalate

General Information

Product Description		
PBT copolymer Un-reinforced / HB, Impact strength		
General		
Features	• Good Impact Resistance	• Impact Copolymer
Uses	• Automotive Applications • Automotive Electronics	• Electrical/Electronic Applications • General Purpose

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.30	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	27	cm³/10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	1.9	%	
Flow : 2.00 mm	2.0	%	
Water Absorption (Saturation, 23°C)	0.090	%	ISO 62
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	2000	MPa	ISO 527-1/1
Tensile Stress (Yield)	47.0	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	5.0	%	
Break	> 200	%	
Flexural Modulus [2]	2000	MPa	ISO 178
Flexural Stress [2]	62.0	MPa	ISO 178
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (23°C)	5.0	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	> 200	kJ/m²	ISO 179
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			
0.45 MPa, Annealed	155	°C	ISO 75-2/B
1.8 MPa, Annealed	70.0	°C	ISO 75-2/A
Melting Temperature	222	°C	ISO 11357-3
RTI Elec (0.8 mm)	130	°C	UL 746B
RTI Imp (0.8 mm)	75.0	°C	UL 746B
RTI Str (0.8 mm)	140	°C	UL 746B
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	4.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+16	ohms·cm	IEC 60093

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Electrical	Nominal Value	Unit	Test Method
Electric Strength			IEC 60243-1
1.00 mm	23	kV/mm	
2.00 mm	17	kV/mm	
Dielectric Constant (1 MHz)	3.40		IEC 60250
Dissipation Factor (1 MHz)	0.025		IEC 60250
Comparative Tracking Index (CTI)	PLC 0		UL 746A

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.8 mm	HB		
1.6 mm	HB		
3.2 mm	HB		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	5.0 to 8.0	hr
Rear Temperature	235	°C
Middle Temperature	240	°C
Front Temperature	250	°C
Nozzle Temperature	245	°C
Mold Temperature	60 to 80	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate-Fast	
Screw Speed	80 to 150	rpm