

NOVADURAN™ 5010GN6-40MD

Mitsubishi Engineering-Plastics Corp - Polybutylene Terephthalate + PET

General Information

Product Description

GF-reinforced / Warpage Low, Flame Retardant, GF 40%

General

Filler / Reinforcement	• Glass Fiber		
Features	• Flame Retardant	• Good Surface Finish	• Low Warpage
Uses	• Automotive Applications • Automotive Electronics	• Electrical/Electronic Applications • General Purpose	

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.78	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (265°C/5.0 kg)	27	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	0.82	%	
Flow : 2.00 mm	0.46	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10500	MPa	ISO 527-1/1
Tensile Stress (Break)	91.0	MPa	ISO 527-2/5
Tensile Strain (Break)	2.1	%	ISO 527-2/5
Flexural Modulus ²	10700	MPa	ISO 178
Flexural Stress ²	144	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.6	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	224	°C	ISO 11357-3
RTI Elec (0.75 mm)	75.0	°C	UL 746B
RTI Imp (0.75 mm)	75.0	°C	UL 746B
RTI Str (0.75 mm)	75.0	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (CTI)	PLC 2		UL 746A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.75 mm)	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	5.0 to 8.0	hr
Rear Temperature	250 to 270	°C
Middle Temperature	250 to 270	°C



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Injection	Nominal Value	Unit
Front Temperature	250 to 270	°C
Nozzle Temperature	270	°C
Mold Temperature	60 to 100	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate-Fast	
Screw Speed	80 to 150	rpm

