

NOVADURAN™ SEF-515T

Mitsubishi Engineering-Plastics Corp - Polybutylene Terephthalate

General Information

Product Description

GF-reinforced / Flame Retardant (Bromine Free), Tracking resistant, GF 15%

General

Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight		
Features	• Bromine Free	• Flame Retardant	• Tracking Resistant
Uses	• Automotive Applications • Automotive Electronics	• Electrical/Electronic Applications • General Purpose	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.44	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	27	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	1.2	%	
Flow : 2.00 mm	0.50	%	
Water Absorption (Saturation, 23°C)	0.070	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5300	MPa	ISO 527-1/1
Tensile Stress (Break)	75.0	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	%	ISO 527-2/5
Flexural Modulus ²	5300	MPa	ISO 178
Flexural Stress ²	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	37	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Annealed	> 220	°C	ISO 75-2/B
1.8 MPa, Annealed	208	°C	ISO 75-2/A
Melting Temperature	224	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : -30 to 35°C	3.4E-5	cm/cm/°C	
Flow : -30 to 120°C	2.9E-5	cm/cm/°C	
Flow : 35 to 120°C	2.6E-5	cm/cm/°C	
Transverse : -30 to 35°C	9.3E-5	cm/cm/°C	
Transverse : -30 to 120°C	1.2E-4	cm/cm/°C	
Transverse : 35 to 120°C	1.5E-4	cm/cm/°C	
RTI Elec (0.75 mm)	75.0	°C	UL 746B
RTI Imp (0.75 mm)	75.0	°C	UL 746B



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Thermal	Nominal Value	Unit	Test Method
RTI Str (0.75 mm)	75.0	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	2.0E+16	ohms	IEC 60093
Volume Resistivity	4.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	26	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	3.80		IEC 60250
Dissipation Factor (1 MHz)	0.020		IEC 60250
Comparative Tracking Index (CTI)	PLC 0		UL 746A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.75 mm)	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	5.0 to 8.0	hr
Rear Temperature	250 to 270	°C
Middle Temperature	250 to 270	°C
Front Temperature	250 to 270	°C
Nozzle Temperature	270	°C
Mold Temperature	60 to 100	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate-Fast	
Screw Speed	80 to 150	rpm

