

Iupilon™ GSH3110R

Mitsubishi Engineering-Plastics Corp - Polycarbonate

General Information			
Product Description			
Glass Fiber Reinforced (High Flowability & High Stiffness), GF10%			
General			
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight		
Features	• High Flow	• High Rigidity	• High Stiffness
Uses	• General Purpose		
ASTM & ISO Properties ¹			
Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	0.40 to 0.60	%	
Flow	0.30 to 0.50	%	
Water Absorption (Saturation, 23°C)	0.14	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4900	MPa	ISO 527-1/1
Tensile Stress (Break)	94.0	MPa	ISO 527-2/5
Tensile Strain (Break)	3.4	%	ISO 527-2/5
Flexural Modulus ²	4500	MPa	ISO 178
Flexural Stress ²	150	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	52	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	143	°C	ISO 75-2/B
1.8 MPa, Unannealed	139	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	3.9E-5	cm/cm/°C	
Transverse	6.3E-5	cm/cm/°C	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.40 mm)	HB		UL 94
Processing Information			
Injection	Nominal Value	Unit	
Drying Temperature - Hot Air Dryer	120	°C	
Drying Time - Hot Air Dryer	4.0 to 8.0	hr	
Rear Temperature	280 to 310	°C	
Middle Temperature	280 to 310	°C	



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Injection	Nominal Value	Unit
Front Temperature	280 to 310	°C
Nozzle Temperature	280 to 310	°C
Mold Temperature	80 to 120	°C

