

 Mitsubishi Engineering-Plastics Corp.
Iupilon™ GSH2030FT
Mitsubishi Engineering-Plastics Corp - Polycarbonate

General Information

Product Description

Glass Fiber Reinforced; Low anisotropy (Low warpage)

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Features	• Low Anisotropy	• Low Warpage
Uses	• General Purpose	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.43	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	7.0	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	5.2	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow	0.15 to 0.35	%	
Flow	0.15 to 0.35	%	
Water Absorption (Saturation, 23°C)	0.090	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6200	MPa	ISO 527-1/1
Tensile Stress (Break)	75.0	MPa	ISO 527-2/5
Tensile Strain (Break)	2.5	%	ISO 527-2/5
Flexural Modulus ²	5800	MPa	ISO 178
Flexural Stress ²	126	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	32	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	145	°C	ISO 75-2/B
1.8 MPa, Unannealed	139	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (CTI)	PLC 4		UL 746A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.40 mm)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	4.0 to 8.0	hr
Rear Temperature	290 to 310	°C



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Injection	Nominal Value	Unit
Middle Temperature	290 to 310	°C
Front Temperature	290 to 310	°C
Nozzle Temperature	290 to 310	°C
Mold Temperature	80 to 120	°C

