

Vinika® CA 69362-359 Black
High Quality Flexible PVC Extrusion
Automotive Extrusion Class A Surface



PRODUCT BULLETIN

Vinika® CA 69362-359 Black

Flexible PVC extrusion formulation used for Class A surface material on profiles requiring ease of processing, excellent weathering and “Class A” surface appearance.

Property	Test Method	Value - English	Value - Metric (SI)
Hardness, Shore D	ASTM D2240 15 sec. Delay	52	52
Specific Gravity	ASTM D792	1.41	1.41
Tensile Strength	ASTM D638 20 in/min (500 mm/min), Type IV	2170 psi	14.9 MPa
Elongation	ASTM D638 20 in/min (500 mm/min), Type IV	200 %	200 %
Tear Strength	ASTM D1004 2 in/min (50 mm/min) Die C	175 ppi	30.7 kN/m



Mitsubishi Chemical Performance Polymers, Inc.



Process Parameters

Barrel Temperatures

Zone - Rear	325 ℉
Zone - Center	325 ℉
Zone - Center	335 ℉
Zone - Front	340 ℉
Adaptor	345 ℉
Dies	345 ℉

Melt	
Temperature	340 ℉

Screen Pack	20/40/20
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