

**Vinika® CA 68052A-35 Black**  
**High Quality Flexible PVC Extrusion**  
**Automotive Exterior Class A Surface**



PRODUCT BULLETIN

## Vinika® CA 68052A-35 Black

Flexible PVC extrusion formulation used for Class A surface material on profiles requiring ease of processing, excellent weathering and "Class A" surface appearance. Gloss: 60 - 70 gloss level.

| Property          | Test Method                                     | Value - English |     | Value - Metric (SI) |      |
|-------------------|-------------------------------------------------|-----------------|-----|---------------------|------|
| Hardness, Shore D | ASTM D2240<br>15 sec. Delay                     | 37              |     | 37                  |      |
| Specific Gravity  | ASTM D792                                       | 1.25            |     | 1.25                |      |
| Tensile Strength  | ASTM D638<br>20 in/min (500 mm/min),<br>Type IV | 2950            | psi | 20.3                | MPa  |
| Elongation        | ASTM D638<br>20 in/min (500 mm/min),<br>Type IV | 335             | %   | 335                 | %    |
| Tear Strength     | ASTM D1004<br>2 in/min (50 mm/min)<br>Die C     | 410             | ppi | 71.90               | kN/m |



Mitsubishi Chemical Performance Polymers, Inc.



## **Process Parameters**

### **Barrel Temperatures**

|               |        |
|---------------|--------|
| Zone - Rear   | 335 °F |
| Zone - Center | 335 °F |
| Zone - Center | 340 °F |
| Zone - Front  | 345 °F |
| Adaptor       | 350 °F |
| Dies          | 350 °F |

**Melt Temperature** 350 °F

**Screen Pack** 20/40/20



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