

Vinika® CA 67022-**High Quality Flexible PVC Extrusion****Automotive Exterior Class A Surface**

Chrysler: MC DC 543 CPN 4644

Ford: WSK-M4D689A-5

GM: GMW 16084 Type 1 Grade E Class B (formerly GMP PVC .049)



PRODUCT BULLETIN

Vinika® CA 67022-

Flexible PVC extrusion formulation used for Class A surface material on profiles requiring ease of processing, excellent weathering and "Class A" surface appearance. Gloss: 20-30 gloss level.

Property	Test Method	Value - English		Value - Metric (SI)	
Hardness, Shore A	ASTM D2240 15 sec. Delay	70		70	
Specific Gravity	ASTM D792	1.24		1.24	
Tensile Strength	ASTM D638 20 in/min (500 mm/min), Type IV	2150	psi	14.8	MPa
Elongation	ASTM D638 20 in/min (500 mm/min), Type IV	370	%	370	%
100% Modulus	ASTM D638 20 in/min (500 mm/min), Type IV	900	psi	6.21	MPa
Tear Strength	ASTM D1004 2 in/min (50 mm/min) Die C	220	ppi	38.58	kN/m



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Process Parameters

Barrel Temperatures

Zone - Rear	300 ƒ
Zone - Center	300 ƒ
Zone - Center	315 ƒ
Zone - Front	325 ƒ
Adaptor	325 ƒ
Dies	325 ƒ

Melt Temperature 320 ƒ

Screen Pack 20/40/20

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