

DSM Engineering Plastics - Property Data

Yparex® 8104 R

(E/P)-unfilled

Properties	Typical Data	Unit	Test Method
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RHEOLOGICAL PROPERTIES

Melt flow rate MFR	4	g/10min	ISO 1133
MFR test load	2.16	kg	ISO 1133
MFR test temperature	190	°C	ISO 1133

THERMAL PROPERTIES

Melting temperature (10°C/min)	124	°C	ISO 11357-1/-3
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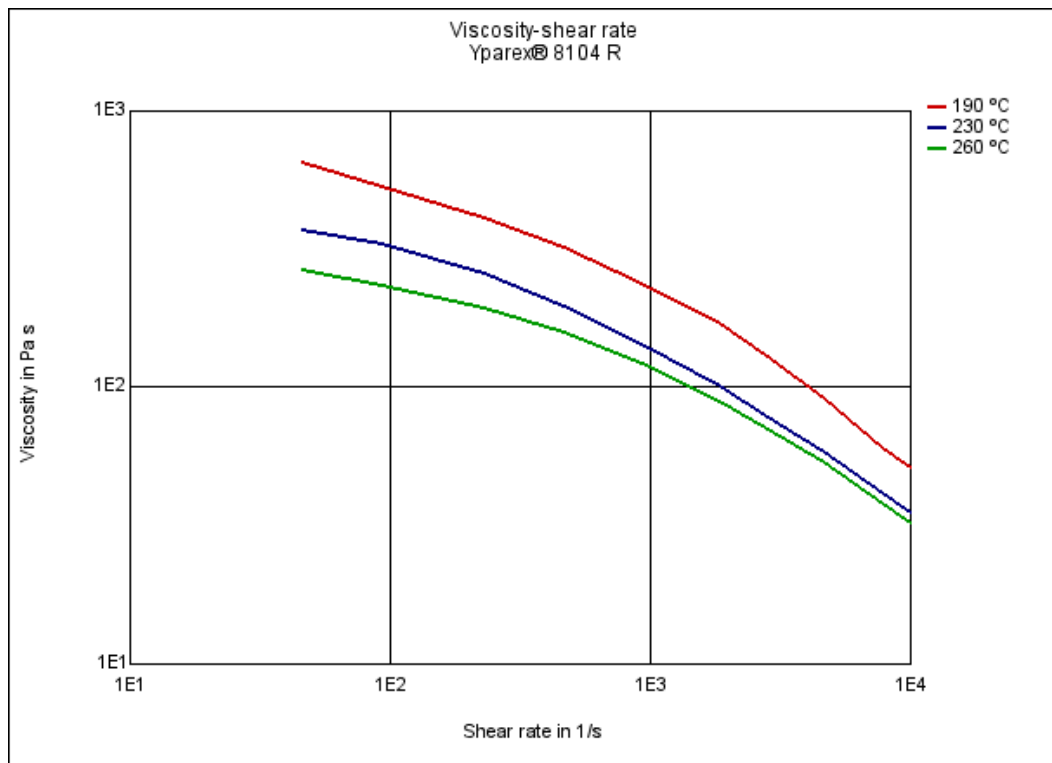
OTHER PROPERTIES

Density	917	kg/m³	ISO 1183
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RHEOLOGICAL CALCULATION PROPERTIES

Enthalpy of melting	105	-	ISO 11357-1/-3
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VISCOSITY-SHEAR RATE



DSM Product

Unlimited. DSM

