

Akulon® K125/B

PA6

Low Viscosity, Food Contact Quality

Properties	Typical Data	Unit	Test Method
Mechanical properties	dry / cond		
Tensile modulus	3200 / 1000	MPa	ISO 527-1/-2
Nominal strain at break	20 / >50	%	ISO 527-1/-2
Yield stress	85 / 45	MPa	ISO 527-1/-2
Yield strain	4 / 25	%	ISO 527-1/-2
Flexural modulus	2600 / -	MPa	ISO 178
Flexural strength	100 / -	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4.5 / 35	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	2.5 / 5	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Other properties	dry / cond		
Water absorption	9.5 / *	%	Sim. to ISO 62
Humidity absorption	2.5 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183
Material specific properties	dry / cond		
Viscosity number	152 / *	cm ³ /g	ISO 307, 1157, 1628

