

Akulon® K224-LG3

PA6-GF15

15% Glass Reinforced, Improved UV-stability

Properties	Typical Data	Unit	Test Method
Rheological properties			
	dry / cond		
Molding shrinkage (parallel)	0.4 / *	%	ISO 294-4
Molding shrinkage (normal)	1 / *	%	ISO 294-4
Mechanical properties			
	dry / cond		
Tensile modulus	6000 / 3500	MPa	ISO 527-1/-2
Stress at break	125 / 70	MPa	ISO 527-1/-2
Strain at break	3 / 12	%	ISO 527-1/-2
Flexural modulus	5200 / -	MPa	ISO 178
Flexural strength	170 / -	MPa	ISO 178
Charpy impact strength (+23°C)	45 / 80	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	40 / 40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	7 / 15	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	6 / 6	kJ/m ²	ISO 179/1eA
Thermal properties			
	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8 / *	E-4/°C	ISO 11359-1/-2
Other properties			
	dry / cond		
Water absorption	7.6 / *	%	Sim. to ISO 62



Property Data

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Properties	Typical Data	Unit	Test Method
Humidity absorption	2.3 / *	%	Sim. to ISO 62
Density	1230 / -	kg/m ³	ISO 1183

