

DSM Engineering Plastics - Property Data

Akulon® K224-LG6

PA6-GF30

30% Glass Reinforced, Improved UV-stability

Properties	Typical Data	Unit	Test Method
RHEOLOGICAL PROPERTIES		dry / cond	
Molding shrinkage (parallel)	0.2 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
MECHANICAL PROPERTIES		dry / cond	
Tensile modulus	9500 / 6000	MPa	ISO 527-1/-2
Stress at break	170 / 100	MPa	ISO 527-1/-2
Strain at break	3.5 / 7	%	ISO 527-1/-2
Charpy impact strength (+23°C)	85 / 105	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 22	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES		dry / cond	
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
ELECTRICAL PROPERTIES		dry / cond	
Relative permittivity (100Hz)	3.5 / 20	-	IEC 60250
Relative permittivity (1 MHz)	3.3 / 5	-	IEC 60250
Dissipation factor (100 Hz)	50 / 3000	E-4	IEC 60250
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 60250
Volume resistivity	1E13 / 1E11	Ohm*m	IEC 60093
Surface resistivity	*/ 1E14	Ohm	IEC 60093
Electric strength	25 / 20	kV/mm	IEC 60243-1
Comparative tracking index	600 / 600	-	IEC 60112
OTHER PROPERTIES		dry / cond	
Water absorption	6.3 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183

DSM Product

Unlimited. **DSM**

