

Akulon® K224-HG8U

PA6-GF43

Properties	Typical Data	Unit	Test Method
Rheological properties	dry / cond		
Molding shrinkage (parallel)	0.2 / *	%	ISO 294-4
Molding shrinkage (normal)	0.4 / *	%	ISO 294-4
Mechanical properties	dry / cond		
Tensile modulus	13000 / 8500	MPa	ISO 527-1/-2
Stress at break	210 / 140	MPa	ISO 527-1/-2
Strain at break	3 / 4.5	%	ISO 527-1/-2
Flexural modulus	11400 / -	MPa	ISO 178
Flexural strength	285 / -	MPa	ISO 178
Charpy impact strength (+23°C)	100 / 110	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	90 / 85	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	21 / 34	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	15 / 15	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.5 / *	E-4/°C	ISO 11359-1/-2
Other properties	dry / cond		
Water absorption	5.5 / *	%	Sim. to ISO 62



Property Data

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Properties	Typical Data	Unit	Test Method
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1460 / *	kg/m ³	ISO 1183

