

DSM Engineering Plastics - Property Data

Akulon® Ultraflow™ K-FHG7

PA6-GF35

Properties	Typical Data	Unit	Test Method
RHEOLOGICAL PROPERTIES		dry / cond	
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1 / *	%	ISO 294-4
MECHANICAL PROPERTIES		dry / cond	
Tensile modulus	11000 / 7000	MPa	ISO 527-1/-2
Stress at break	185 / 125	MPa	ISO 527-1/-2
Strain at break	3.3 / 6.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	95 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 23	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA
Flexural modulus	10000 / -	MPa	ISO 178
Flexural strength	290 / -	MPa	ISO 178
THERMAL PROPERTIES		dry / cond	
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.15 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.6 mm nom. thickn.	HB / *	class	IEC 60695-11-10
ELECTRICAL PROPERTIES		dry / cond	
Relative permittivity (100Hz)	3.5 / 14	-	IEC 60250
Relative permittivity (1 MHz)	3.3 / 4.4	-	IEC 60250
Dissipation factor (100 Hz)	50 / 3000	E-4	IEC 60250
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 60250
Volume resistivity	>1E13 / >1E13	Ωm*m	IEC 60093
Surface resistivity	* / >1E15	Ωm	IEC 60093
Comparative tracking index	500 / -	-	IEC 60112
OTHER PROPERTIES		dry / cond	
Water absorption	5.6 / *	%	Sim. to ISO 62
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1380 / -	kg/m ³	ISO 1183

DSM Product

Unlimited. **DSM**

