

Akulon® Ultraflow K-FHG7 /A

PA6-GF35

35% Glass Reinforced, Heat Stabilized, High Flow

Properties	Typical Data	Unit	Test Method
Rheological properties			
	dry / cond		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1 / *	%	ISO 294-4
Mechanical properties			
	dry / cond		
Tensile modulus	11000 / 7000	MPa	ISO 527-1/-2
Stress at break	185 / 125	MPa	ISO 527-1/-2
Strain at break	3.3 / 6.5	%	ISO 527-1/-2
Flexural modulus	10000 / 6400	MPa	ISO 178
Flexural strength	280 / 170	MPa	ISO 178
Tensile modulus (200°C)	2650	MPa	ISO 527-1/-2
Stress at break (200°C)	45	MPa	ISO 527-1/-2
Strain at break (200°C)	8	%	ISO 527-1/-2
Charpy impact strength (+23°C)	95 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 23	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA
Thermal properties			
	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.15 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2



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Properties	Typical Data	Unit	Test Method
Electrical properties			
	dry / cond		
Relative permittivity (100Hz)	3.5 / 14	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.3 / 4.4	-	IEC 62631-2-1
Dissipation factor (100 Hz)	50 / 3000	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 62631-2-1
Volume resistivity	>1E13 / >1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	- / >1E15	Ohm	IEC 62631-3-2
Comparative tracking index	500 / -	V	IEC 60112
Other properties			
	dry / cond		
Water absorption	5.6 / *	%	Sim. to ISO 62
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1400 / -	kg/m ³	ISO 1183

