

Akulon® Ultraflow K-FHGo

PA6-GF50

50% Glass Reinforced, Heat Stabilized, High Flow

Properties	Typical Data	Unit	Test Method
Rheological properties			
	dry / cond		
Molding shrinkage (parallel)	0.2 / *	%	ISO 294-4
Molding shrinkage (normal)	0.9 / *	%	ISO 294-4
Mechanical properties			
	dry / cond		
Tensile modulus	16500 / 11000	MPa	ISO 527-1/-2
Stress at break	235 / 155	MPa	ISO 527-1/-2
Strain at break	2.7 / 5	%	ISO 527-1/-2
Flexural modulus	16500 / 10500	MPa	ISO 178
Flexural strength	370 / 240	MPa	ISO 178
Charpy impact strength (+23°C)	90 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	85 / 85	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 25	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA
Thermal properties			
	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.4 / *	E-4/°C	ISO 11359-1/-2
Glow Wire Flammability Index GWFI	800 / -	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	3.1 / -	mm	IEC 60695-2-12



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Properties	Typical Data	Unit	Test Method
Electrical properties			
	dry / cond		
Relative permittivity (100Hz)	5.5 / 12	-	IEC 62631-2-1
Relative permittivity (1 MHz)	4.5 / 4.9	-	IEC 62631-2-1
Dissipation factor (100 Hz)	360 / 3250	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	270 / 770	E-4	IEC 62631-2-1
Comparative tracking index	500 / -	V	IEC 60112
Other properties			
	dry / cond		
Water absorption	4.5 / *	%	Sim. to ISO 62
Humidity absorption	1.4 / *	%	Sim. to ISO 62
Density	1560 / -	kg/m ³	ISO 1183

