

Akulon® Ultraflow K-FG5

PA6-GF25

25% Glass Reinforced, High Flow

Properties	Typical Data	Unit	Test Method
Rheological properties	dry / cond		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
Mechanical properties	dry / cond		
Tensile modulus	8150 / -	MPa	ISO 527-1/-2
Stress at break	150 / -	MPa	ISO 527-1/-2
Strain at break	3.3 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	80 / -	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	40 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	10 / -	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	8 / -	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
Electrical properties	dry / cond		
Relative permittivity (100Hz)	3.5 / 14	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.3 / 5	-	IEC 62631-2-1
Dissipation factor (100 Hz)	50 / 3000	E-4	IEC 62631-2-1



Akulon[®] Ultraflow K-FG5

Properties	Typical Data	Unit	Test Method
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E11	Ohm*m	IEC 62631-3-1
Surface resistivity	- / 1E14	Ohm	IEC 62631-3-2
Comparative tracking index	* / 600	V	IEC 60112

Other properties

dry / cond

Water absorption	6.8 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1300 / -	kg/m ³	ISO 1183

