

Novamid® 1013CH5 2

PA6

Injection Molding, Easy Molding Grade, Heat Stabilized, Lubricated, Nucleated

Properties	Typical Data	Unit	Test Method
Rheological properties	dry / cond		
Molding shrinkage [parallel]	1.2 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1.3 / *	%	Sim. to ISO 294-4
Mechanical properties	dry / cond		
Tensile modulus	2800 / -	MPa	ISO 527-1/-2
Yield stress	85 / -	MPa	ISO 527-1/-2
Flexural modulus	2800 / 1100	MPa	ISO 178
Flexural strength	110 / 50	MPa	ISO 178
Charpy impact strength (+23°C)	N / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3 / 27	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	75 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	166 / *	°C	ISO 75-1/-2
Electrical properties	dry / cond		
Relative permittivity (1 MHz)	4 / -	-	IEC 62631-2-1
Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
Surface resistivity	- / 2E14	Ohm	IEC 62631-3-2
Electric strength	26 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	V	IEC 60112



Novamid[®] 1013CH5 2

Properties	Typical Data	Unit	Test Method
Other properties			
Humidity absorption	2.8 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183
Material specific properties			
Viscosity number	138 / *	cm ³ /g	ISO 307, 1157, 1628

Viscosity-shear rate

