

Novamid® 1010GN2-20 NAT/BK37

PA6-GF20 FR(17)

20% Glass Reinforced, Flame Retardant

Properties	Typical Data	Unit	Test Method
Rheological properties	dry / cond		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
Mechanical properties	dry / cond		
Tensile modulus	9200 / -	MPa	ISO 527-1/-2
Stress at break	135 / -	MPa	ISO 527-1/-2
Strain at break	2.1 / -	%	ISO 527-1/-2
Flexural modulus	7700 / 6000	MPa	ISO 178
Flexural strength	205 / 165	MPa	ISO 178
Charpy impact strength (+23°C)	38 / 55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	9 / 11	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
Electrical properties	dry / cond		
Relative permittivity (1 MHz)	4 / -	-	IEC 62631-2-1
Dissipation factor (1 MHz)	200 / -	E-4	IEC 62631-2-1
Volume resistivity	8E12 / -	Ohm*m	IEC 62631-3-1



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Properties	Typical Data	Unit	Test Method
Surface resistivity	- / 8E12	Ohm	IEC 62631-3-2
Electric strength	23 / -	kV/mm	IEC 60243-1
Comparative tracking index	225 / -	V	IEC 60112
Other properties	dry / cond		
Humidity absorption	1.5 / *	%	Sim. to ISO 62
Density	1540 / -	kg/m ³	ISO 1183

