

UDea™ Akulon® K20HG60 PA6-GF60

60% Continuous Glass Fiber Reinforced, Uni-Directional Tape, Heat Stabilized, Black

Properties	Typical Data	Unit	Test Method
General physical properties	dry / cond		
Density	1700 / -	kg/m ³	ISO 1183
Fiber content (wt%)	60	%	ISO 11667
Fiber content (V/V)	39.5	%	ISO 11667
Physical tape properties	Value		
Areal weight - Tape	426	g/m ²	ISO 1172
Thickness - Tape	0.25	mm	
Mechanical tape properties	dry / cond		
Tensile modulus - 0° - Tape	31.5 / -	GPa	ISO 527-4/-5
Stress at break - 0° - Tape	800 / -	MPa	ISO 527-4/-5
Strain at break - 0° - Tape	2.7 /	%	ISO 527-4/-5
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Glass transition temperature (10°C/min)	60 / *	°C	ISO 11357-1/-2
Other properties	dry / cond		
Humidity absorption	1 / *	%	Sim. to ISO 62

