

Novamid® 1013C4

PA6

Low Viscosity, Injection Molding

Properties	Typical Data	Unit	Test Method
Rheological properties	dry / cond		
Molding shrinkage (parallel)	1.2 / *	%	ISO 294-4
Molding shrinkage (normal)	1.3 / *	%	ISO 294-4
Mechanical properties	dry / cond		
Tensile modulus	3100 / 1000	MPa	ISO 527-1/-2
Yield stress	83 / 50	MPa	ISO 527-1/-2
Yield strain	5.3 / -	%	ISO 527-1/-2
Strain at break	17 / >50	%	ISO 527-1/-2
Flexural modulus	3000 / 990	MPa	ISO 178
Flexural strength	119 / 40	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4 / 31	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	57 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	175 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.6 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
Electrical properties	dry / cond		
Relative permittivity (1 MHz)	4 / -	-	IEC 62631-2-1
Dissipation factor (1 MHz)	220 / -	E-4	IEC 62631-2-1



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Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
Electric strength	26 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	V	IEC 60112

Other properties

dry / cond

Humidity absorption	2.8 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m ³	ISO 1183

Material specific properties

dry / cond

Viscosity number	138 / *	cm ³ /g	ISO 307, 1157, 1628
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Viscosity-shear rate

