

Stanyl® 46HF4540

PA46-GF40

40% Glass Reinforced, Heat Stabilized, High Flow, for E&E applications

Properties	Typical Data	Unit	Test Method
Rheological properties			
	dry / cond		
Molding shrinkage [parallel]	0.5 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1.1 / *	%	Sim. to ISO 294-4
Mechanical properties			
	dry / cond		
Tensile modulus	13000 / 8000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	7000 / -	MPa	ISO 527-1/-2
Tensile modulus (160°C)	6000	MPa	ISO 527-1/-2
Stress at break	210 / 140	MPa	ISO 527-1/-2
Stress at break (120°C)	130 / -	MPa	ISO 527-1/-2
Stress at break (160°C)	115	MPa	ISO 527-1/-2
Strain at break	2.5 / 4.5	%	ISO 527-1/-2
Strain at break (120°C)	4 / -	%	ISO 527-1/-2
Strain at break (160°C)	4	%	ISO 527-1/-2
Flexural modulus	12000 / 7000	MPa	ISO 178
Flexural strength	320 / 220	MPa	ISO 178
Charpy impact strength (+23°C)	70 / 95	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	60 / 60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 15	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA
Thermal properties			
	dry / cond		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2



Property Data

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Properties	Typical Data	Unit	Test Method
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.15 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.4 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (parallel)	0.4	E-4/°C	ASTM D696
Coeff. of linear therm. expansion (normal)	0.6	E-4/°C	ASTM D696
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	-	-
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	-	-
Relative Temperature Index - electrical	65	°C	UL746B
RTI electrical (Thickness (1) tested)	0.75	mm	UL746B

Electrical properties

dry / cond

Volume resistivity	1E13 / 1E9	Ohm*m	IEC 62631-3-1
Electric strength	30 / 25	kV/mm	IEC 60243-1
Comparative tracking index	475 / -	V	IEC 60112
Relative permittivity (100Hz)	4.4 / 12	-	IEC 62631-2-1
Relative permittivity (1 MHz)	4 / 4.6	-	IEC 62631-2-1
Relative permittivity (1GHz)	3.6 / -	-	IEC 60250

Other properties

dry / cond

Humidity absorption	2.2 / *	%	Sim. to ISO 62
Density	1510 / -	kg/m ³	ISO 1183

