

Arnite® To6 200 (extrusion)

PBT

Low Viscosity, Injection Molding, Extrusion, Food Contact Quality

Properties	Typical Data	Unit	Test Method
Rheological properties	Value		
Melt volume-flow rate	22	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Thermal properties	Value		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Other properties	Value		
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1300	kg/m ³	ISO 1183
Material specific properties	Value		
RSV m-cresol, 1g/100ml	2.1	-	DSM method
Rheological calculation properties	Value		
Thermal conductivity of melt	0.109	W/(m K)	-
Spec. heat capacity melt	2260	J/(kg K)	-



Arnite[®] To6 200 (extrusion)

Viscosity-shear rate

