

Arnitel® JD7515

TPC-ET

Injection Molding

Properties	Typical Data	Unit	Test Method
Rheological properties			
	Value		
Melt flow index MFI	28	g/10min	ISO 1133
MFI test load	2.16	kg	ISO 1133
MFI test temperature	230	°C	ISO 1133
Molding shrinkage [parallel]	1.75	%	Sim. to ISO 294-4
Molding shrinkage [normal]	2	%	Sim. to ISO 294-4
Mechanical properties			
	Value		
Shore D Hardness (3s)	71	-	ISO 868
Tensile modulus	364	MPa	ISO 527-1/-2
Yield stress	27	MPa	ISO 527-1/-2
Stress at break	30.8	MPa	ISO 527-1/-2
Nominal strain at break	500	%	ISO 527-1/-2
Stress at 5% strain	11.2	MPa	ISO 527-1/-2
Stress at 10% strain	19.4	MPa	ISO 527-1/-2
Stress at 50% strain	25.1	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	16	kJ/m ²	ISO 179/1eA
Thermal properties			
	Value		
Melting temperature (10°C/min)	216	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	52	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	1.75	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.75	E-4/°C	ISO 11359-1/-2



Property Data (Provisional)

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Properties	Typical Data	Unit	Test Method
Other properties	Value		
Density	1260	kg/m ³	ISO 1183
Water absorption	0.6	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62

